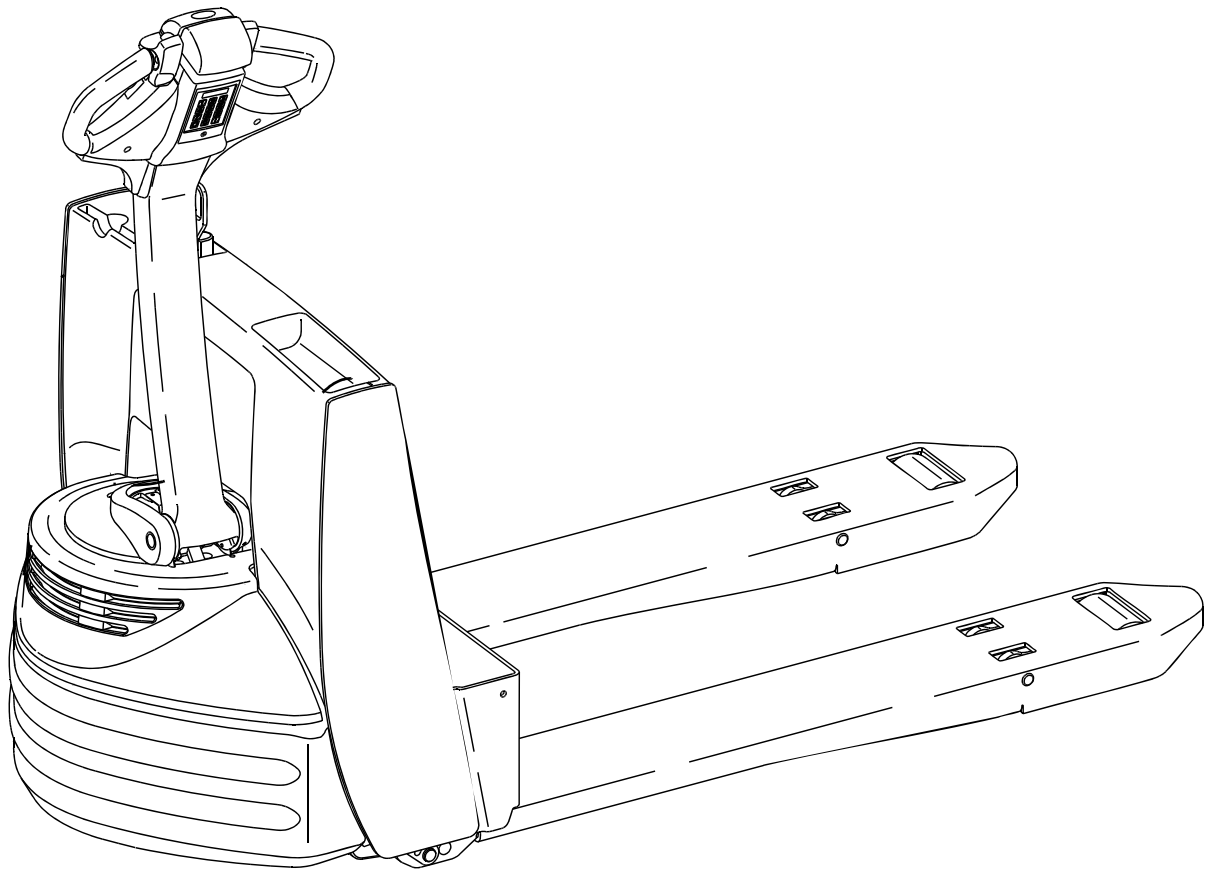


**Replacement Parts**  
**for**  
**Prime Mover SMX45 Walkie**





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## Quick Wheel Lookup

## Quick Wheel Lookup

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OEM #	Description	Wheel OD in / mm	Tread Width in / mm	Hub Width in / mm	Hub ID in / mm	Bearing ID in / mm	Bearing #	Material/ Color
PR 312636-000	Load Wheel, Poly 95A	3.25 / 82.5	4.00 / 101.5	4.50 / 114	2.047 / 52	0.984 / 25		Duraron Poly 95A, Scotch
PR 312636-000-A	Load Wheel Assembly, Poly 95A	3.25 / 82.5	4.00 / 101.5	4.50 / 114	2.047 / 52	0.984 / 25	BS 6205 2RS	Duraron Poly 95A, Scotch
PR 312636-000-XL	Load Wheel, Poly 97A	3.25 / 82.5	4.00 / 101.5	4.50 / 114	2.047 / 52	0.984 / 25		XL Poly 97A, White
PR 312636-000-XL-A	Load Wheel Assembly, Poly 97A	3.25 / 82.5	4.00 / 101.5	4.50 / 114	2.047 / 52	0.984 / 25	BS 6205 2RS	XL Poly 97A, White
GWK-SMX45-LW	Load Wheel Kit, Includes (2) Load Wheels, Bearings, Axles & Fasteners	3.25 / 82.5	4.00 / 101.5	4.50 / 114	2.047 / 52	0.984 / 25	BS 6205 2RS	Duraron Poly 95A, Scotch
GWK-SMX45-LW-XL	Load Wheel Kit, Includes (2) Load Wheels, Bearings, Axles & Fasteners	3.25 / 82.5	4.00 / 101.5	4.50 / 114	2.047 / 52	0.984 / 25	BS 6205 2RS	XL Poly 97A, White
PR 312678-000	Drive Tire, Rubber Smooth Flat	10.00 / 254	4.00 / 101.5	5.00 / 127	6.50 / 165			Rubber, Black
PR 313054-001	Drive Tire Assembly, Rubber Smooth Flat, Includes Hub	10.00 / 254	4.00 / 101.5	5.00 / 127	6.50 / 165			Rubber, Black
PR 312678-002	Drive Tire, Poly Smooth Flat	10.00 / 254	4.00 / 101.5	5.00 / 127	6.50 / 165			Poly 87A, Red
PR 313054-003	Drive Tire Assembly, Poly Smooth Flat, Includes Hub	10.00 / 254	4.00 / 101.5	5.00 / 127	6.50 / 165			Poly 87A, Red
PR 312895-000	Hub							
PR 313945-000	Duraron 95A Poly Caster Wheel Assembly	2.50 / 63.5	2.00 / 51	2.375 / 60	1.37 / 35	0.50 / 12.7	BS 1621 2RS	Duraron Poly 95A, Scotch
PR 313945-000-XL	XL 97A Poly Caster Wheel Assembly	2.50 / 63.5	2.00 / 51	2.375 / 60	1.37 / 35	0.50 / 12.7	BS 1621 2RS	XL Poly 97A, White
PR 313729-001	Caster Assembly Complete							

**GWK-SMX45-LW**  
Load Wheel Assembly



**GWK-SMX45-LW-XL**  
Load Wheel Assembly



**PR 312636-000**  
Poly Load Wheel, 95A



**PR 313054-001**  
Drive Tire Assembly, Rubber Smooth Flat, Includes Hub



**PR 312678-002**  
Drive Tire, Poly Smooth Flat



**PR 313054-003**  
Drive Tire Assembly, Poly Smooth Flat, Includes Hub



**PR 312636-000-A**  
Poly Load Wheel Assembly, 95A



**PR 312636-000-XL**  
Poly Load Wheel, 97A



**PR 312636-000-XL-A**  
Poly Load Wheel Assembly, 97A



**PR 313945-000**  
Duraron 95A Poly Caster Wheel Assembly



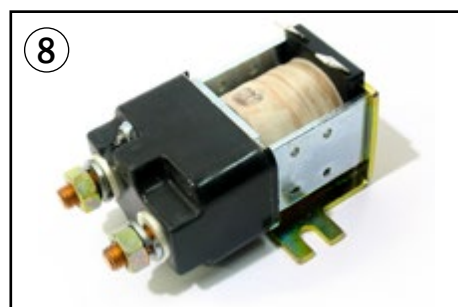
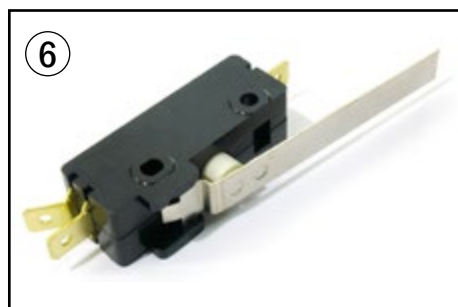
**PR 313945-000-XL**  
XL 97A Poly Caster Wheel Assembly



**PR 313729-001**  
Caster Assembly Complete



# Battery Charger, Battery Connector, Motor Controllers



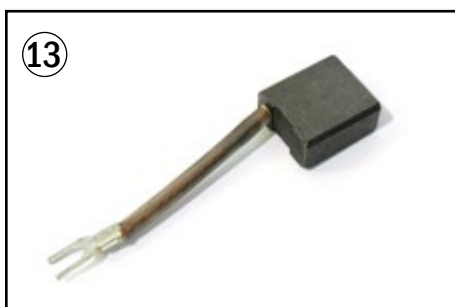
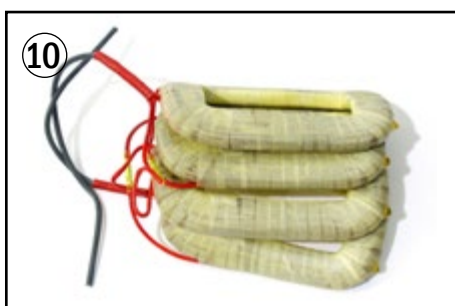
# Battery Charger, Battery Connector, Motor Controllers

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Item	Part No.	Description
1	PR 49854-01	Battery Connector SB175 Gray
	PR 49854-04	Battery Connector SB175 Blue
	PR 49854-08	Battery Connector SB175 Red
2	PR 313151-000	Disconnect Handle, Inc Screws & Nuts
3	PR 305493-000	Master On/Off Switch
4	PR 302016-000	Key Switch, Inc. 2 Keys
5	PR 308030-000	Switch
6	PR 20208-01	Lift Limit Switch
7	PR 312668-001	Controller
8	PR 313066-000	Main Contactor
9	PR 309984-000	Relay
10	PR 301890-003	Circuit Breaker
11	PR 310456-000	Horn
12	PR 314408-000	Main Harness
13	PR 313436-000	Head Harness
14	PR 25275-12	Fuse, 10 Amp
15	PR 313202-000	Fuse, 80 Amp
16	PR 310079-000	Battery Carger 24V



## Drive Motor Parts and Brake Assembly

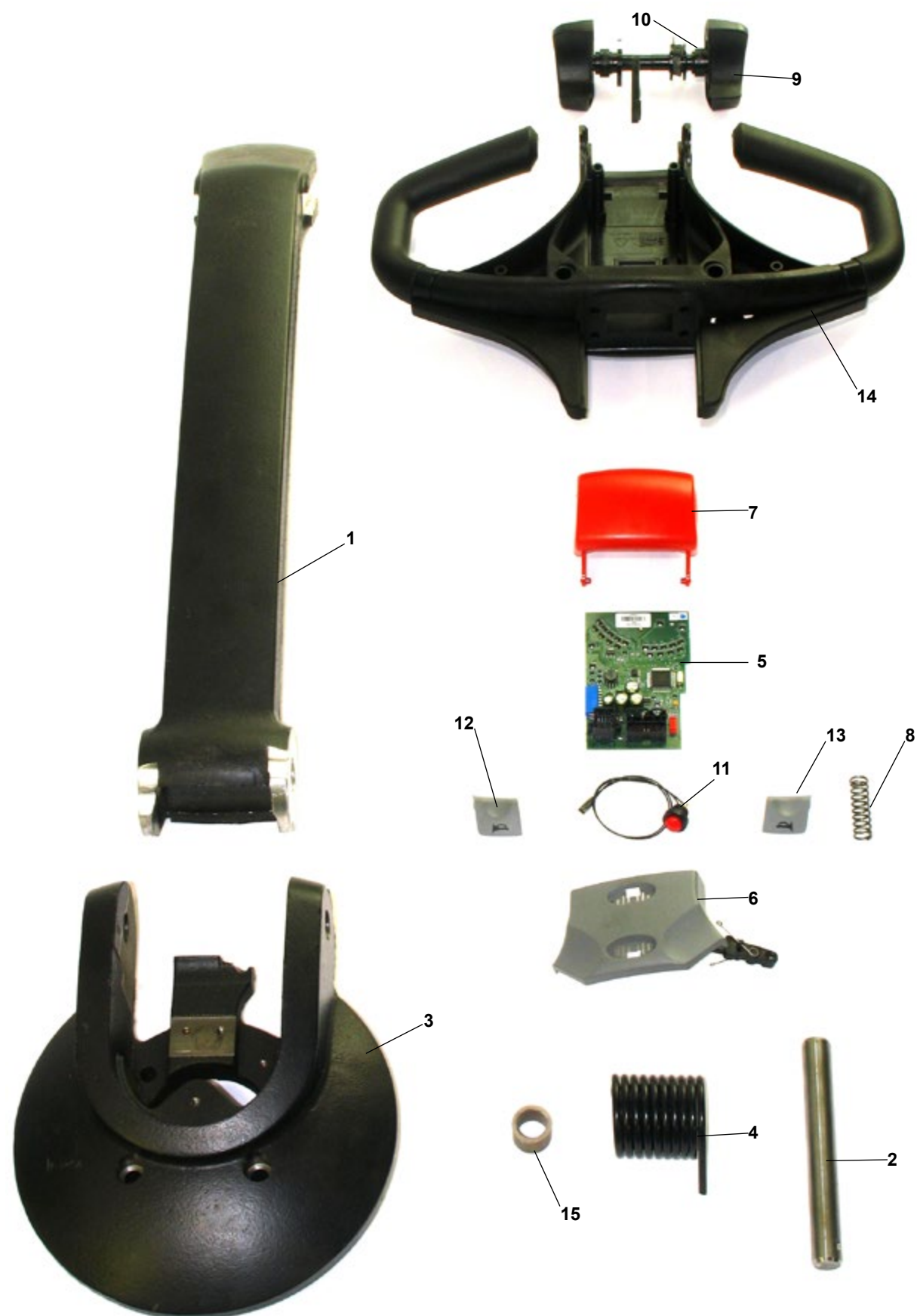


## Drive Motor Parts and Brake Assembly

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Item	Part No.	Description
1	PR 312675-000	Drive Unit & Motor Assembly (not shown)
2	PR 313735-000	Drive Axle
3	PR 313736-000	Seal
4	PR 313737-000	Bearing, Drive Axle
5	PR 313778-000	Spacer
6	PR 313757-000	Armature (not shown)
7	PR 313756-000	Seal
8	PR 313755-000	Shim
9	PR 313754-000	Bearing
10	PR 313752-000	Field Coil
11	PR 313768-000	Bearing
12	PR 313763-000	Brush Holder
13	PR 313765-000	Brush
14	PR 313764-000	Spring
15	PR 313762-000	Cover
16	PR 313760-000	Band
17	PR 313738-000	Brake Assembly (not shown)

## Control Handle - Arm, Throttle Assembly



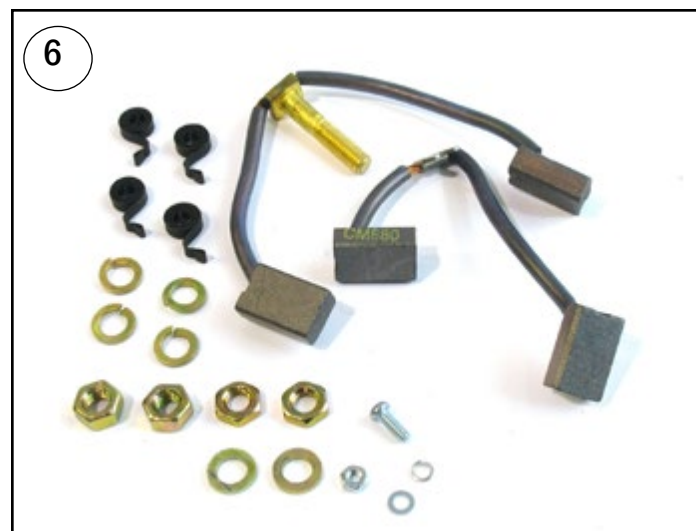
## Control Handle - Arm, Throttle Assembly

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Item	Part No.	Date/Serial Range	Description
1	PR 312677-000		Handle Stem
2	PR 313067-000		Handle Stem Pin
3	PR 313048-000		Stem Mount
4	PR 312855-001		Return Spring
5	PR 314184-000		Control Card
6	PR 171666		Lift Lower Button
7	PR 171664		Reverse Button
8	PR 167836		Spring
9	PR 313051-000		Thumb Wheel Assembly
10	PR 167840		Spring
11	PR 171655		Horn Switch
12	PR 167847		Horn Button, Right
13	PR 167848		Horn Button Left
14	PR 313052-000		Handle
15	PR 313063-000		Bushing
16	PR 313053-000		Control Handle Assembly (not shown)



## Hydraulic System

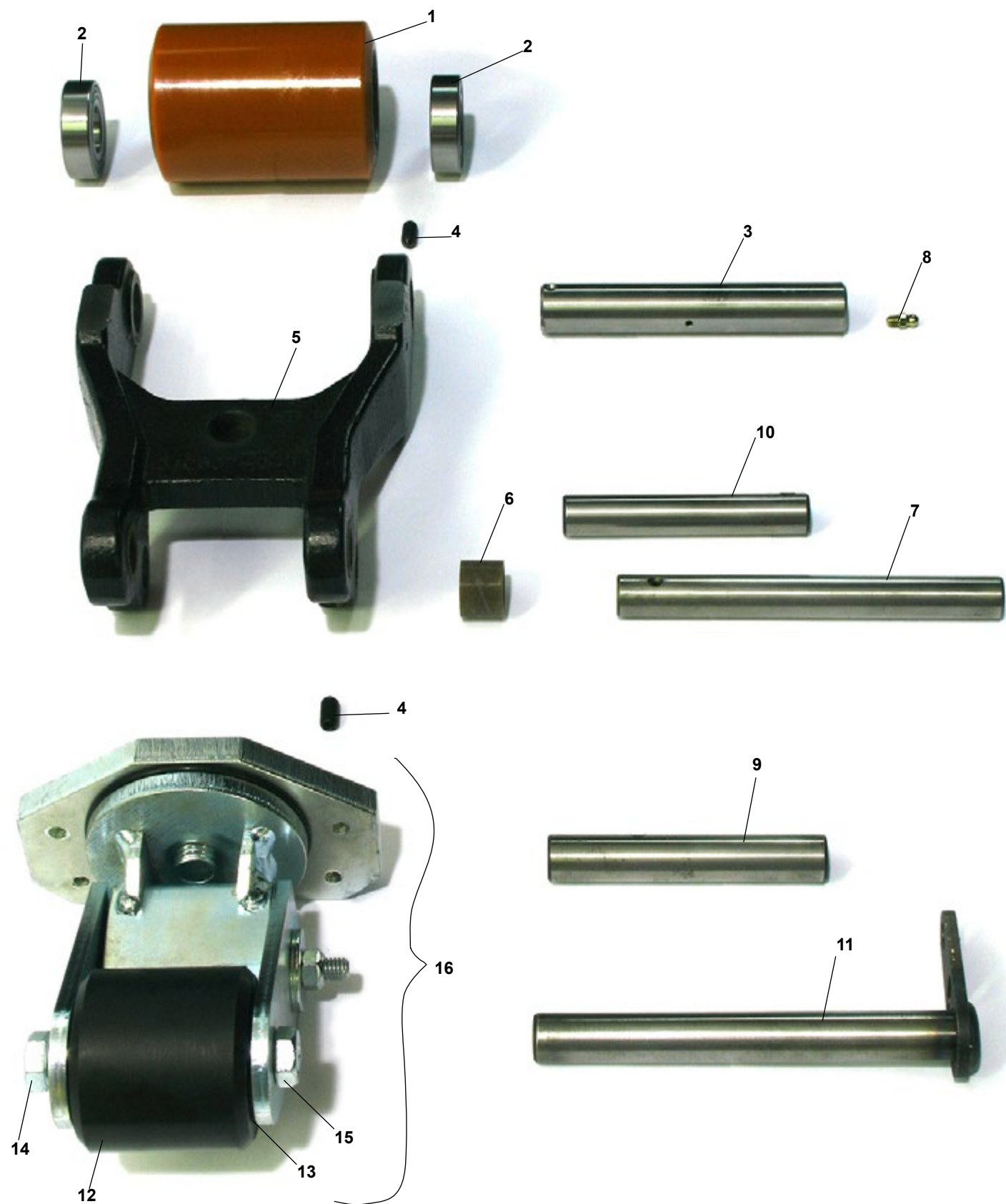


## Hydraulic System

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Item	Part No.	Date/Serial Range	Description
1	PR 312679-000		Lift Pump & Motor Assembly (not shown)
2	PR 313621-000		Pump Motor Assembly
3	PR 313694-000		Brush & Spring Kit
4	PR 313695-000		Bearing
5	PR 313615-000		Pump Kit (not shown)
6	PR 308203-000		Solenoid
7	PR 300131-000		Release Valve Kit (not shown)
8	PR 313557-000		Lift Cylinder Assembly
9	PR 23084-00		Seal Kit

## Frame and Undercarriage



## Frame and Undercarriage

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Item	Part No.	Description
1	PR 312636-000	Poly Load Wheel, 95A Durometer
	PR 312636-000-A	Poly Load Wheel Assembly, 95A Durometer, Includes Bearings
	PR 312636-000-XL	Poly Load Wheel, 97A Durometer
	PR 312636-000-XL-A	Poly Load Wheel Assembly, 97A Durometer, Includes Bearings
	GWK-SMX45-LW	Load Wheel Kit, Includes (2)Load Wheels, Bearings, Axles & Fasteners
	GWK-SMX45-LW-XL	Load Wheel Kit, Includes (2)Load Wheels, Bearings, Axles & Fasteners
2	PR 49910-05	Bearing
3	PR 4312650-000	Load Wheel Axle
	PR 313185-000	Load Wheel Axle, Freezer/Corrosion Resistant
4	PR 301740-003	Set Screw
5	PR 312638-000	Wheel Fork, Includes Bushings
6	PR 312672-000	Bushing
7	PR 312651-000	Pivot Pin
	PR 312651-003	Pivot Pin, Freezer/Corrosion Resistant
8	PR 311390-000	Grease Fitting
9	PR 312651-002	Pin
	PR 312651-005	Pin, Freezer/Corrosion Resistant
10	PR 312651-001	Pin
	PR 312651-004	Pin, Freezer/Corrosion Resistant
11	PR 312666-000	Pin, Weldment
	PR 312666-001	Pin, Weldment, Freezer/Corrosion Resistant
12	PR 313945-000	Poly Caster Wheel, Includes Bearings, 95A Durometer
	PR 313945-000-XL	Poly Caster Wheel, Includes Bearings, 97A Durometer
13	PR 313958-000	Bearing
14	PR 313948-000	Axle Bolt
15	PR 313947-000	Nut
16	PR 313729-001	Caster Assembly, Includes Items 12-15





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