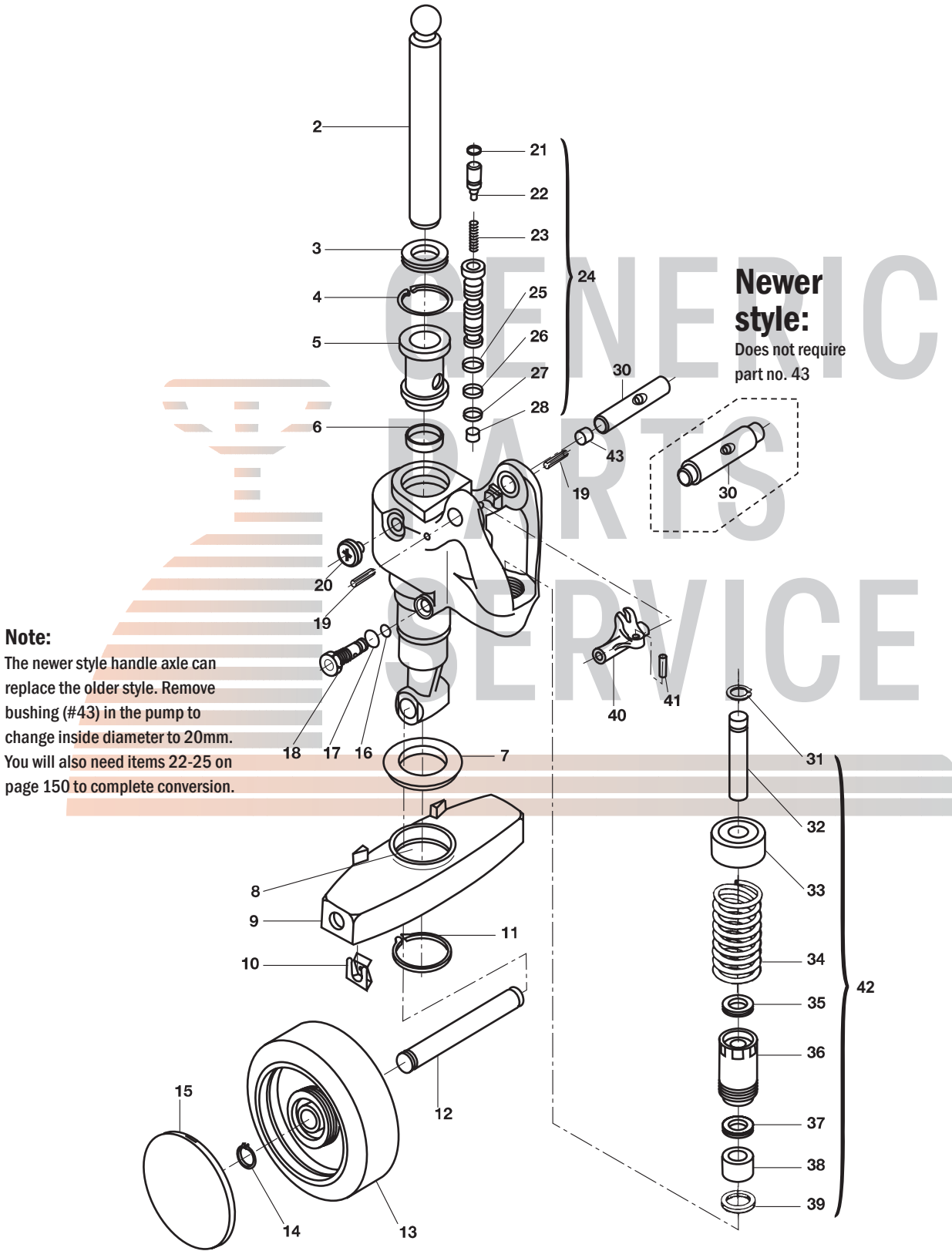


# Multiton TM 55 Hydraulic Unit



**Note:**  
The newer style handle axle can replace the older style. Remove bushing (#43) in the pump to change inside diameter to 20mm. You will also need items 22-25 on page 150 to complete conversion.

**Newer style:**  
Does not require part no. 43

# Multiton TM 55 Hydraulic Unit

| Item | Part No.    | Description                                                                                                                      |
|------|-------------|----------------------------------------------------------------------------------------------------------------------------------|
| 2    | 090179000   | Ram                                                                                                                              |
| 3    | A 200178500 | Wiper Seal                                                                                                                       |
| 4    | 200178300   | Snap Ring                                                                                                                        |
| 5    | 090181000   | Bell                                                                                                                             |
| 6    | A 200178510 | U-Cup                                                                                                                            |
| 7    | 200178370   | Thrust Bearing                                                                                                                   |
| 8    | 200179330   | Bushing                                                                                                                          |
| 9    | 090184000   | Traverse Assembly                                                                                                                |
| 10   | 090129000   | Clip                                                                                                                             |
| 11   | 200178320   | Snap Ring                                                                                                                        |
| 12   | 063020008   | Steer Wheel Axle                                                                                                                 |
| 13   | 090186000   | Steer Wheel Assembly, Poly On Nylon Hub W/ Bearings                                                                              |
|      | GWK-TM55-CK | Complete Wheel Kit, (2) Ultra-Poly Load Roller Assemblies (70D), (2) Poly Steer Wheel Assemblies, W/ Bearings, Axles & Fasteners |
| 14   | 820495000   | Snap Ring                                                                                                                        |
| 15   | 090189002   | Steer Wheel Hub Cap (OEM Wheel Only)                                                                                             |
|      | 090189002-1 | Steer Wheel Hub Cap (GPS Wheel Only)                                                                                             |
| 16   | A 200178560 | O-Ring                                                                                                                           |
| 17   | A 200178550 | O-Ring                                                                                                                           |
| 18   | 090175001   | Flow Valve Assembly                                                                                                              |
| 19   | 200013620   | Split Pin                                                                                                                        |
| 20   | 090183000   | Fluid Plug                                                                                                                       |
| 21   | A 080008000 | O-Ring                                                                                                                           |

| Item | Part No.    | Description                                        |
|------|-------------|----------------------------------------------------|
| 22   | 090170000   | Plunger                                            |
| 23   | 090172000   | Spring                                             |
| 24   | 090169000   | Piston Valve Assembly                              |
| 25   | A 200178520 | O-Ring                                             |
| 26   | A 200178530 | O-Ring                                             |
| 27   | A 200178540 | O-Ring                                             |
| 28   | 040725000   | Spring                                             |
| 30   | 090127000   | Handle Axle (18mm, Older Style)                    |
|      | 090455000   | Handle Axle (20mm, Newer Style)                    |
| 31   | 820493000   | Snap Ring                                          |
| 32   | 090166000   | Piston                                             |
| 33   | 090196000   | Piston Spring Cap                                  |
| 34   | 038972000   | Piston Spring                                      |
| 35   | A 200059450 | Scraper                                            |
| 36   | 090106000   | Pump Cylinder                                      |
| 37   | A 200059460 | U-Cup                                              |
| 38   | 039778000   | Bushing                                            |
| 39   | A 039777000 | Washer                                             |
| 40   | 090167000   | Raise/Lower Activator Assembly                     |
| 41   | 080299000   | Set Screw                                          |
| 42   | 090163021   | Piston Assembly                                    |
| 43   | 200178280   | Bushing                                            |
| KITS | A 200178730 | Seal Kit                                           |
|      |             | HU MU 090163003X Rebuilt Hydraulic Unit - Exchange |

## Complete Wheel Kit

